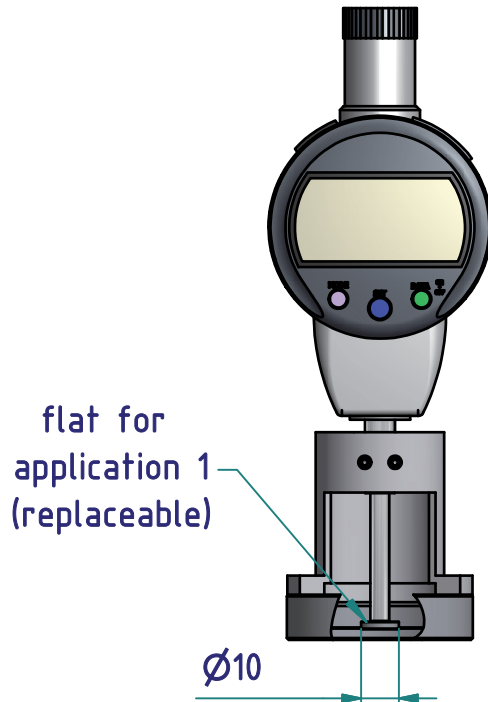
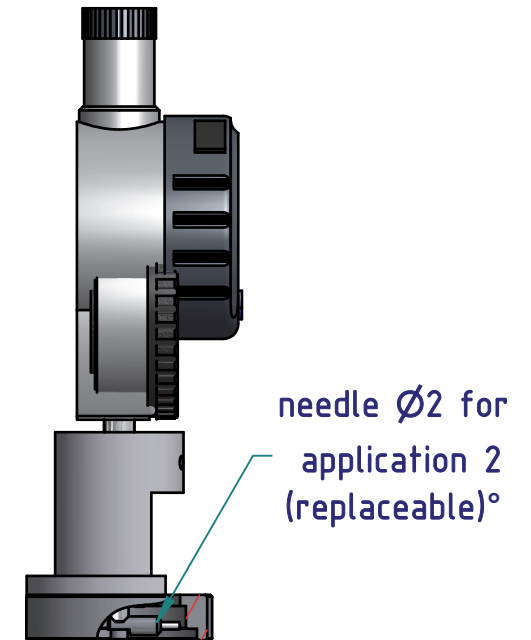
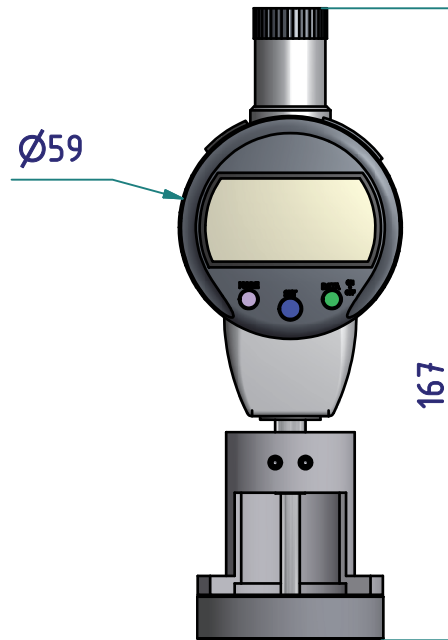


Application 1 measurement the height H_{stem}



application 2 measurement the cap exchange height H_2



subject to technical alterations

type: aerosol
range: 0 - 25 mm
range of indication:
digital step: 0,01 mm
scale interval:
measuring force: 0,7 - 1,3 N
weight: ca. 330 g

acceptable deviations
VDI/VDE/DGQ 2618 Bl. 12.1/13.1)
max. permissible errors "G": 0,03 mm
repeatability "r": 0,02 mm
reference temperature: 20° C
operation temperature: 10° C - 30° C
storage temperature: -10° C - 50° C

scale: 1:2
drawing-nr.: IDW-AE2215-DB_e
date of issue: 13.12.2010
name: Buchholz
revision status: 001
revision date: 03.04.2012

4

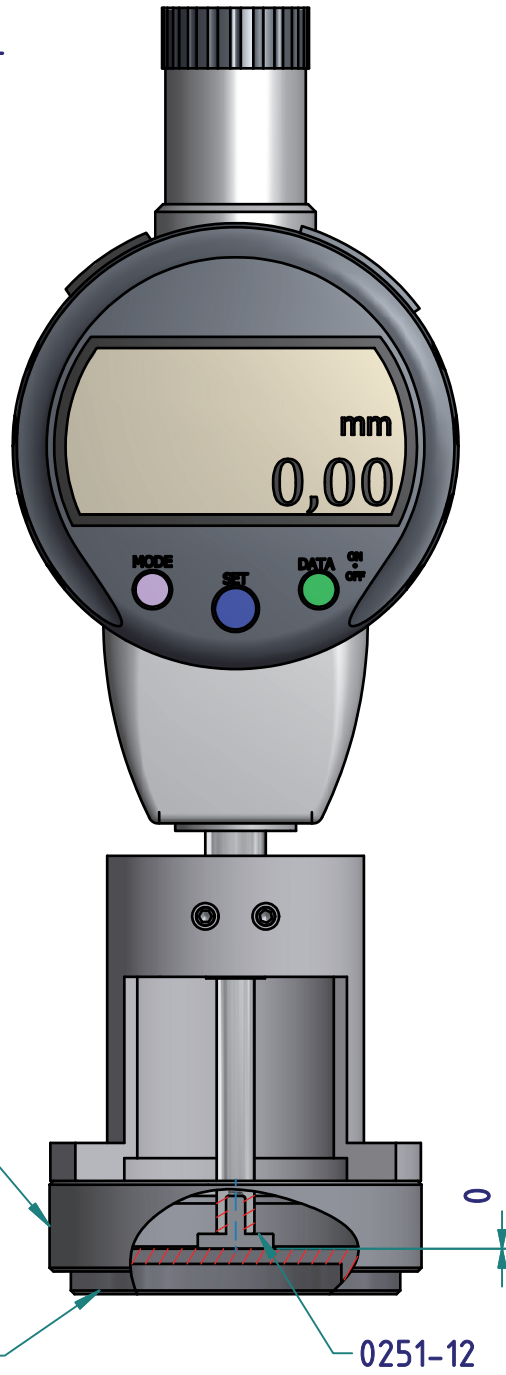
3

2

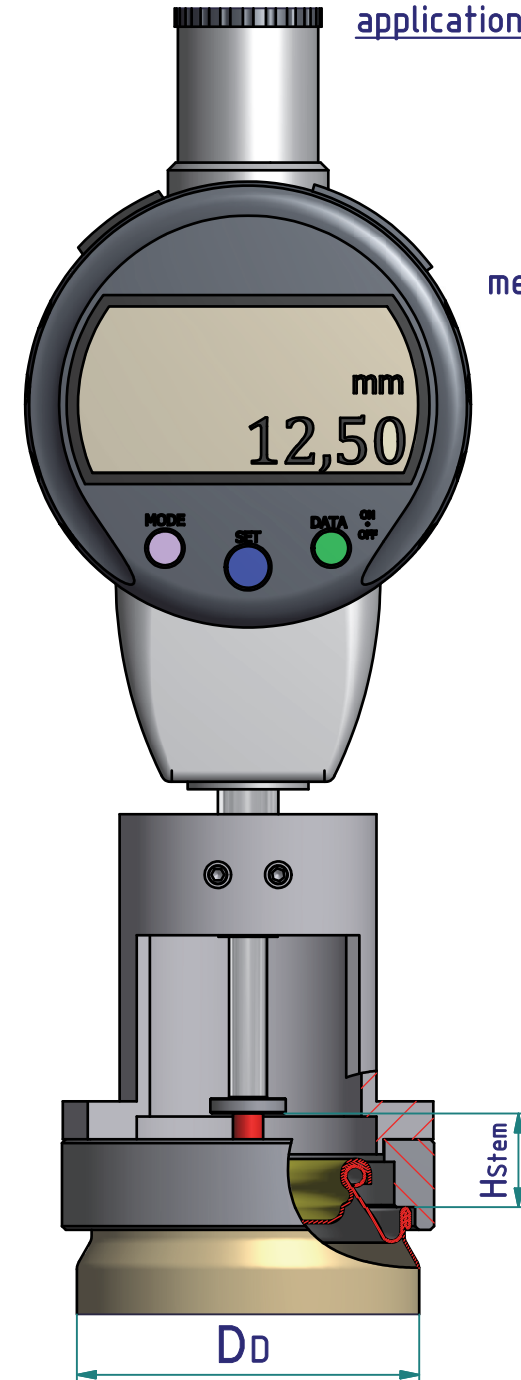
1

AE2215 - AE2219

calibration

application 1 - height H_{stem}

measurement



4

3

2

1

AE2215 - AE2219

calibration

application 2 - distance from can curl
to top of can H2

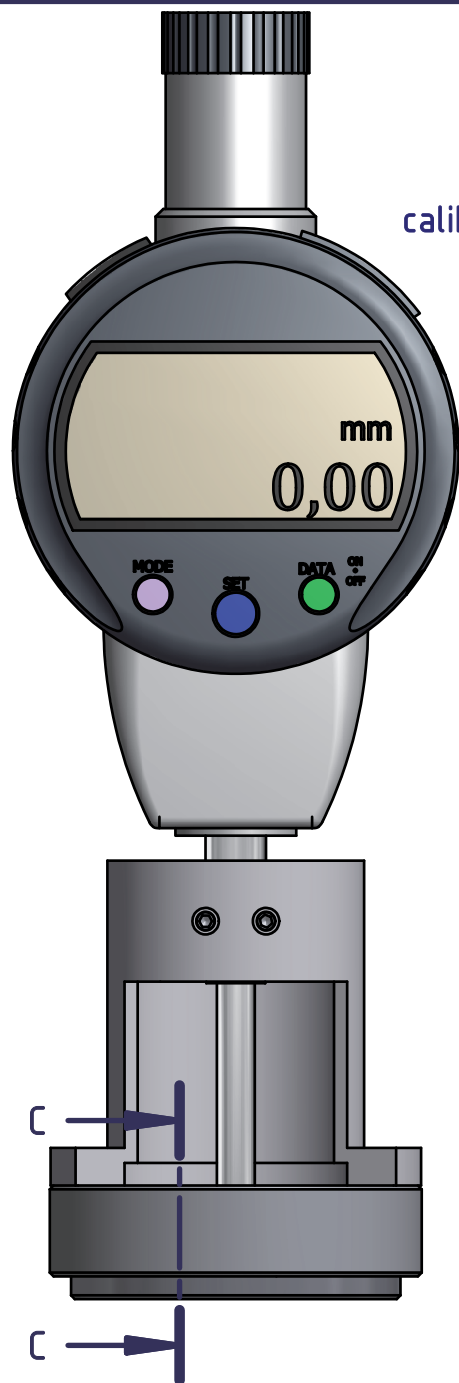
measurement

D

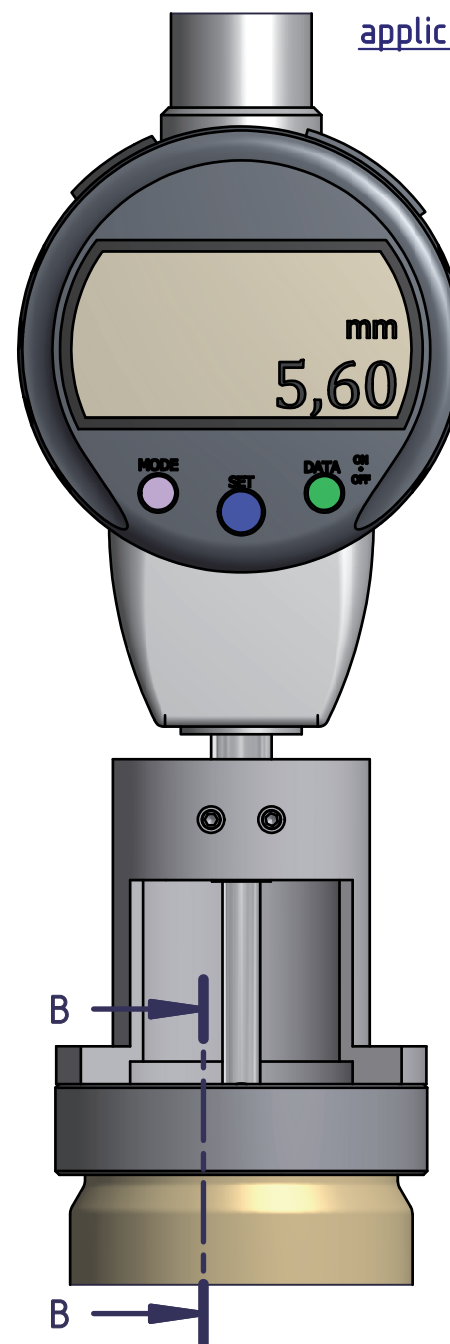
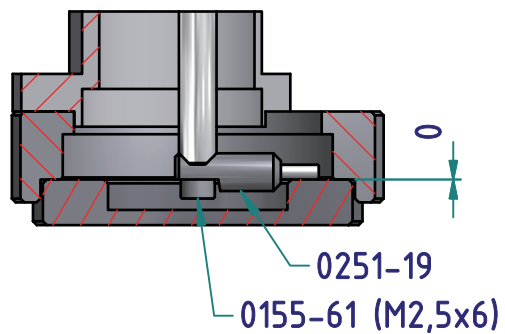
C

B

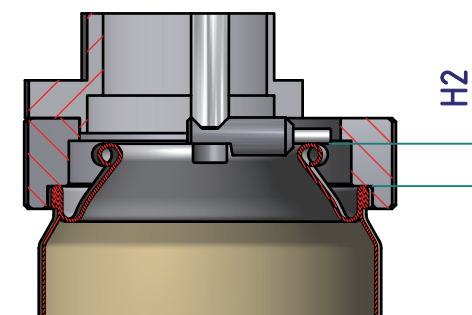
A



C-C (1 : 1)



B-B (1 : 1)



4

3

2

1

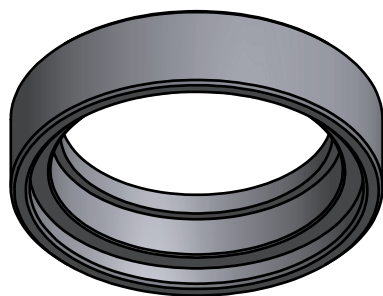
AE2215 - AE2219

The instruments are differentiate through the different dimensions of the bearing ring (1) and of the adjusting ring (2).

chart of types

Instrument Order-No.	can-diameter D D	diameter D 1	(1) bearing ring Order-No.	(2) adjust ring Order-No.
A E 2 2 1 5	4 5 m m	4 4 , 2 m m	0 8 4 0 - 4 5	0 8 4 0 - 5 5
A E 2 2 1 6	4 9 m m	4 8 , 4 m m	0 8 4 0 - 4 9	0 8 4 0 - 5 9
A E 2 2 1 7	5 2 m m	5 1 , 3 m m	0 8 4 0 - 5 2	0 8 4 0 - 6 2
A E 2 2 1 8	5 7 m m	5 6 , 0 m m	0 8 4 0 - 5 7	0 8 4 0 - 6 7
A E 2 2 1 9	6 5 m m	6 3 , 8 m m	0 8 4 0 - 6 5	0 8 4 0 - 7 5

(1) bearing ring



(2) adjust gauge

